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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE MATTER OF THE APPLICATION FOR PATENT

OF: Arndt GLAESSER

SERIAL NO.: TO BE ASSIGNED - NEW

FILED: December 12, 2005

FOR: Milling Method Used For Producing Structural Components

Int. App. No.: PCT/2004/001212

Int. App. Filed: June 11, 2004

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SECOND PRELIMINARY AMENDMENT

Dear Sir:

After granting a filing date and calculating the filing fee for this new patent application, but before the first examination, please amend the application as follows.

[AMENDMENT FOLLOWS ON NEXT PAGE]